Targets and Results

The JSR Group has identified long-term actions in various categories and set targets for each year.

Major actions targets and results are described below.

Assessment ⊚: Better than planed ○: As planned △: Improvement needed

Actio	on	FY2014 Target	FY2014 Performance		Assessment	t Target for FY2015 Onward	Implementing Division
CSR Mana	gement	Promote activities of the four committees	Promoted the activities of the four committees (Corporate Ethics Committee, Responsible Care Committee, Risk Management Committee, and Social Contribution Committee) as planned	Publishing the CSR Report in many languages (December 2013)	0	Continuation of current efforts	
Promote	the relevant activities and awareness of the activities across the Group	Raise awareness of the activities across the Group	Promoted information sharing via internal newsletters and by intranet Held CSR workshops for employee leaders of JSR and Group companies at the Yokkaichi Plant, our "mother" plant Published the CSR Report in many languages (English, two Chinese versions, Korean, Thai) Implemented the RC & CSR Caravan (JSR Micro Korea)	The CSR Report was published in many languages (English, two versions of Chinese, Korean, Thai) to strengthen the unity of the JSR Group in its CSR efforts.	0	Continue to disseminate messages from CSR Department Continue to implement measures to raise the awareness within the company by holding workshops and other events	CSR Department
_	Understand social trends	Utilize the UN Global Compact (GC) network, etc. Join the Consortium for	Used the GC network and reflected its activities in our corporate policies Supported activities of Global Compact Japan Network (GC-JN) as a member of the Working Group Steering Committee, Working Group Coordinator of In-house Awareness of UNGC Working Group, and as a member of the Human Rights Due Diligence Working Group Joined the Consortium for Sustainable Paper Use as a founding member, aimed at	Hotline for suppliers	0	Continuation of current efforts	
		Sustainable Paper Use	promoting environmentally and socially considerate paper use in society	(April 2014)			1
_		Conduct a survey on awareness of	Implemented a survey on employee awareness of corporate ethics and followed it up at				
		corporate ethics Ensure that employees are familiar with the Principles of Corporate Ethics	business sites both in Japan and overseas Partially revised the Principles of Corporate Ethics to reflect social trends (stating our support for the Universal Declaration of Human Rights; tightening the Code of Conduct for Gifts and Entertainment (including political contributions); adding the provision concerning conflict of interest; etc.)	The JSR Supplier Hotline was opened as a contact point for suppliers who wish to consult and report on any legal or corporate ethical violations, whether actual or alleged, that they may find in the course of their transactions with us. The hotline is expected to help us.	0	Continuation of current efforts Continuation of current efforts	
	Reinforce corporate ethics and legal compliance	corporate Etimos	Opened a hotline for suppliers in April 2014	with us. The hotline is expected to help us to discover violations at an early stage. It is		Promote employees' understanding of the Principles of Corporate Ethics	Corporate Ethics
	and legal compliance	Raise awareness of corporate ethics	Implemented corporate ethics e-learning	assured that reporting parties (suppliers) will not suffer any disadvantage			Committee
		Ensure legal compliance	 Held a Compliance Handbook study meeting at each workplace Periodically confirmed the status of legal compliance and conducted improvement activities for the requirements across the JSR Group, including our overseas companies Held lectures on legal issues periodically for employees across the Group to gain knowledge of relevant laws and regulations 	or be retaliated against for their reporting of violations and that anonymity of the reporting parties will be respected if they choose to remain anonymous.		Continuation of current efforts	
- R	einforce risk management	Periodically operate the company- wide risk management system	Promoted the company-wide risk management system to gradually become the standard practice within the Group. Implemented company-wide risk management activities across the Group, including overseas sites, and identified 12 major company-wide risks Conducted intermediate inspections Prepared for the launch of a risk bulletin board on the intranet to help sharpen employees' sensitivity to risks	BCM training (October 2013) We conducted BCM training for the first time to reinforce our BCM system. All members of BCP headquarters	0	Continuation of current efforts Launch a risk bulletin board	Risk Management Committee
Organizational governance		Strengthen crisis management	 Implemented training on BCM⁻¹ procedures in a simulated disaster (JSR) Implemented BCP⁻¹ training involving multiple Group companies Strengthened crisis management (initial response) (increased the efficiency of confirmation of the safety of employees and their families; multiplexing of communication circuits; etc.) 	participated in the training, carrying out all procedures from the moment the BCP was activated in a simulated disaster until the emergency situation was brought under control.	0	Continue to implement and improve crisis management training (initial response training and BCM training) Issue BCM rules Reinforce functionality of the disaster control headquarters	
0/	Continue to improve product quality	Enhance quality control across the supply chain	Enhanced material management and production technologies, among other efforts, to prevent quality accidents	was brought under control.		Develop a global quality control system and improve the level of PLP ⁻² throughout Group companies	
Customers/-	Provide product environmental and safety information	Provide customers with environmental, safety, and other information	Used SDS electronic management system to provide customers with appropriate SDS*3 for prototypes and products Organized an agency conference at the Petrochemical Products Division	Agency conference (February 2014)	0	Continuation of current efforts	
Business Partners	Partners Improve management of chemical substances	Ensure compliance with GHS*4	Made progress in labelling products shipped in Japan in accordance with the Industrial Safety and Health Law, and performed GHS of SDS as planned	The Specialty Elastomer Department of the Petrochemical Products Division organized a conference with 19 agency companies to discuss ways of building stronger relationships and forming solid teamwork with agencies and customers, explain increasingly diverse and complex material and procurement trends, increase product knowledge, and share problems. From among Japanese and international market agencies that had achieved	0	Continue to implement labeling and submit SDSs based on GHS and in accordance with laws and regulations Observe GHS for exported products as well, as required by the laws and regulations of each country	Responsible Care
		Ensure compliance with EU's REACH* ⁵ and CLP* ⁶	 Communicated information necessary for the compliance with REACH and confirmed the registration status of materials for the compliance with REACH; affixed CLP labels to products exported to Europe 		0	Continuation of current efforts	
ISO 26000 The environment		Implement green procurement*7	Continued to utilize the JAMP-GP*8 Submitted MSDS Plus		0	Conduct activities that focus on cooperation within the supply chain	
Fair operating practices Consumer issues	CSR procurement*9	Improve CSR procurement	 Implemented CSR procurement, covering 99% of raw material suppliers with which we have consistently maintained transactions for the past four years Expanded the survey content to include a question on corruption prevention in the social responsibility section 	prominent promotional performance in 2013, one agency each was commended during the conference.	0	Support the catching-up of suppliers who failed to meet the standard Expand to include Group companies	Procurement Departments I and II
	Promote employee work-life management	Implement measures to	Implemented education programs according to position	Employee awareness survey debriefing (first half of FY2015)			
Employees		increase understanding	Announced how much overtime work was generated (every month)	Employee awareness and a satisfaction survey are conducted periodically and the results are utilized to help		Continuation of current efforts	
		Implement measures to increase employees' awareness of the program	• Increased employees' awareness of the program through the employee awareness survey				
ISO 26000 Labor practices	Ensure diversity in the workplace	Cultivate the diversity as our corporate culture, take concrete measures, and achieve quantitative targets	 Percentage of women among our employees hired in April 2014 (JSR) – engineering positions for college graduates: 20% (18% last fiscal year); and clerical positions for college graduates: 20% (50% last fiscal year) Percentage of managerial positions filled by women as of April 2014: 4.0% (3.9% last fiscal year) Continued communication activities at each business site 	change the corporate culture for the better. FY2014 saw the fourth survey carried out. A survey debriefing meeting was also held at all business sites and Group companies to explain	0	Continuation of current efforts	Human Resource Development Department
Human rights	Labor practices	Ensure diversity of recruitment	 Ratio of employees with disabilities (JSR): 2.19% (1.96% last fiscal year) Number of non-Japanese employees (JSR): 20 (19 last fiscal year) Held a workshop to learn cross-cultural communication 	the survey results pertaining to their relevant division.	0		

- *1 BCM (Business Continuity Management), BCP (Business Continuity Plan): A BCP defines activities that need be conducted before the occurrence of an emergency situation that may threaten the survival of a company (large-scale natural disaster, explosion/fire, terrorist attack, etc.), judgment criteria and action guidelines that enable business continuity in the event of such emergencies, and other matters necessary for ensuring the continuity of important businesses and early restoration. BCM is a management system that has been developed to operate a BCP and continuously improve it through a PDCA (plan-do-check-act) cycle.
- *2 PLP (Product Liability Prevention): activities designed to prevent the manufacture of defective products
- *3 SDS (Safety Data Sheet): a form that is attached to chemical substances when they are shipped to other businesses to provide safety information
- *4 GHS (Globally Harmonized System of Classification and Labeling of Chemicals): a system aimed at creating a global standard for chemical classifications, labeling, and SDS submission

- *5 REACH (Registration, Evaluation, Authorization and Restriction of Chemicals): a European Union regulation requiring registration of safety testing data for all chemicals that are manufactured or imported in volumes of 1 ton or more annually
- *6 CLP (Classification, Labeling and Packaging of substances and mixtures): a European Union regulation regarding classification, labeling and packaging of hazards of chemical substances and mixtures based on GHS
- *7 Green Procurement: measures aimed at procuring materials from suppliers who implement comprehensive management of substances that have the potential to harm human health
- *8 JAMP-GP (Joint Article Management Promotion-Consortium Global Portal): global portal site for the Joint Article Management Promotion-Consortium, with the functions to support its member companies to manage, disclose, and transmit information regarding chemical substances contained in products
- *9 CSR Procurement: measures aimed at procuring materials from suppliers who are environmentally compliant and strive to be socially responsible in their corporate behavior, when hiring employees, etc.

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FY2014 Ta	et FY2014 Performance	Assessn	Target for FY2015 Onward	Implementing Division
			_ ~	
Implement preliminar	Continued to implement preliminary environmental and safety assessments in accordance with safety and environmental manuals when installing new facilities or modifying existing ones and performing non-regular work Two fire-based accidents, which were required to be reported to the government under the Act on the Prevention of Disaster in Petroleum Industrial Complexes and Other Petroleum Facilities, occurred. Problems identified and other information were shared Disaster prevention functions of the Yokkaichi Plant's material and administration building The main administration building that was completed in December	Δ	 Identify potential risks concerning existing facilities, 	conditions, and experienced to splants when they pperation to ensure plants in Japan the the mid-term 1 and ISO9001 search Laboratories I regulations Responsible Care Committee eve the target for
environmental and safety assessments and disasters	Continued efforts to eliminate hazardous areas and operations to prevent occupational health and safety accidents Three accidents that resulted in worker absence occurred at JSR. Problems were			
	Implemented a safety assessment for JSR BST Elastomer (Thailand) prior to its full-fledged operation to ensure that the plant was at the same safety level as our plants in Japan and all of Charles the building capable of withstanding a 600 Gal seismic force. The grid-form laminated-rubber type seismic	colator	are completed or prior to their full-fledged operation to ensur	
-	asures to Implemented anti-seismic reinforcement in anticipation of a near field earthquake, and adopted to prevent ground liquefaction. The building also serves as a distorminant organized and promoted countermeasures in anticipation of a huge tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following an preparedness warehouse and is designated by Yokkaichi City as a tsunami following and preparedness warehouse and is designated by Yokkaichi City as a tsunami following and preparedness warehouse and is designated by Yokkaichi City as a tsunami following and preparedness warehouse and the prepar			
Maintain ISO 14001 a	Passed audits to maintain IS014001 and IS09001 at three JSR plants damaged by a disaster, this building will function as the emergency head	office.	Maintain and continue to operate ISO14001 and ISO9001 Obtain ISO14001 certification for the Tsukuba Research Laboratories	
related laws and regu	Obtained permission for four-year consecutive operation of class-1 pressure vessels under the Industrial Safety and Health Act at the Chiba Plant Obtained permission for four-year consecutive operation of class-1 pressure vessels under the Industrial Safety and Health Act at the Chiba Plant Environmental and safety audits for overseas Group comp	nies	Renew certifications under safety laws and regulations	
performance of Group	mpanies and two site of two overseas Group company Ine JSR Group ensures that its but sites, whether based in Japan or a sites of two overseas or a site of two overseas or a s	road,	Continue current efforts Increase the frequency of audits at overseas sites	
	established in April 2013 for the purpose of promoting the Safety Competency Evaluation System within industrial circles There are expected standards in the environment and safety by comperiodic audits. In FY2014, an audit	ucting O	Continuation of current efforts	
	system that is expected to reduce total CO ₂ emissions from three plants by 6% over FY1991. CO ₂ emissions in FY2014 decreased by approx. 77,000 tons (10.7%) compared	elops,	reducing CO ₂ emissions	
of VOC*12	ase Reduced VOC emissions by 74% compared to FY2001 through the stable operation of RTOs*13 installed at three JSR plants Formulation of JSR Group Paper Procurement Guidelines	Δ	Promote activities to maintain the reduction of VOC emissions to achieve the FY2014 target: a 75% reduction from the FY2001 level	
impact Reduce the environm	Impact Im	187-1989 187-1989 188-19	Continue to achieve "zero waste" goals	
of wastewater and inc	rial waste Satisfied the 7th Total Pollutant Load Control through strict wastewater (COD, total nitrogen, total phosphorous) management at each plant and on-going measures to FY2013. In accordance with these guidelines, we will promote the preferential procurement		 Promote stable wastewater treatment and further reduce drainage impact 	
Introduce measure to local environments	Orontinued to reduce offensive odors by installing RTOs at three JSR plants Continued countermeasure to reduce noise and light by installing a ground flare 4 at paper certified by the FSC 5 or other reliable certification bodies.	MACCO.	Continue zero environmental complaints performance	
and safety in Center for Environment	nternational echnology Cooperated in the International Center for Environmental Technology Transfer (ICETT) and supported training of environment and safety engineers around the world	0	Continue to make cooperation for ICETT	
	plans Developed green space improvement plans for four business sites in Japan while considering biodiversity Supported biodiversity protection planning before two overseas Group companies started on plant construction plants as well as issuituda research Laboratories based on the results of green space and biological research conducted at these sites in the pursuit of land use that does not affect		Conduct activities in accordance with a green space improvement plan formulated for each business site Create product standards while considering biodiversity Promote other policies and plans Continue involvement in JBIB's activities	Corporate Social Responsibility Departm Safety Environmen Affairs Departmen Units responsible for material procureme Relevant units at each p
	tor junior high school students, and private company training programs for teachers in collaboration with odvertined institutions, and private company training programs for teachers in collaboration been implemented, including limiting the use of herbicides to the minim been implemented, including limiting the use of herbicides to the minim	m O		Social Contribution Committee
oution activities Promote volunteer ac	disaster- local volunteer activities by taking volunteer service leave as well as purchasing local products "Delivery Science Class" (December 2013)	0	Continuation of current efforts	
		0		
Share information threvarious media	brochure, and other means brochure, and other means brochure website, Annual Reports, the "JSR Inroughout Society" students to allow them experience the	0		General Affairs Department
nunication with	marked the fifth time the plant delivered	0	Continuation of current efforts	Accounting & Finance Department Corporate Communications
	Implement preliminary environmental and safety assessments	The extraction of the process of the SUC raise is producted and many products about 67 product groups in shall be made and policy becomes the extraction of the SUC raise is become and an applications; provided used to the program of the program o	Use 10% ** In and consisted impact resection activation	Total Continue Con

^{*10} LCA (Life Cycle Assessment): a method of quantitatively analyzing and assessing a product's environmental impact in all lifecycle stages, including raw materials, manufacturing, use, and disposal

- *13 RTO (Regenerative Thermal Oxidizer): a device that combusts VOCs and breaks them down into water and CO_2 to make emissions cleaner
- *14 Ground flare: a device that combusts waste gases in a cylindrical furnace placed on the ground. Ground flares have a lower impact on the surrounding environment (create less noise, etc.) compared to conventional flare stacks.
- *15 FSC (Forest Stewardship Council): a nonprofit organization established to promote responsible management of the world's forests

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^{*11} LCI (Life Cycle Inventory): in LCA, the compilation of data on the flow of resources, energy, and environmental impacts of a product *12 VOC (Volatile Organic Compounds): organic compounds that are highly volatile, which are a source of atmospheric pollution

^{*16} JBIB: Japan Business Initiative for Biodiversity